



# MATT TAYLOR WINES

## 2016 KOMOREBI VINEYARD PINOT NOIR WEST SONOMA COAST

### WINEMAKING

Hand-harvested and hand-sorted on the 12th & 13th of September, 2016. The 2016 Pinot Noir was a blend of 2 co-ferments. Blocks 2, 3 & 4 (Selection 'S') were co-fermented with 100% native yeasts and 100% whole cluster in a 35HL concrete tank. Blocks 1A, 1B & 5A (Selections 'R', 'S' & 'T') were cofermented with 100% native yeasts and 100% whole cluster in a 25HL French Oak tank. Both were pressed ≤30 days post harvest. For all intensive purposes, a combination of pumpovers, punchdowns and delestage are used, however the vintage dictates just how many or few we decide to impart. Free-run was drained overnight and press kept separate. Elevage was in a combination of 600L and 228L barrels for 20 months sur lie.

### VINTAGE NOTES

Coming off of a major drought cycle in California, the 2015-2016 winter had ample rains that charged the water table until late Spring. Because of this relief from stress and what was a miniscule vintage in California in 2015, vigor was abundant. A vigilant management of mildew was necessary through veraison, yet a temperate and mild summer was in the cards and provided ideal conditions. Most of August on the coast however was embedded in fog which provided ideal conditions for botrytis to find it's way into our vineyard as well as every neighbor's growing in the West Sonoma Coast. Sleepless days and nights and nonstop work allowed for us to bring in close to 6 tons of clean and exceptional fruit for our very first harvest off this amazing property.

### TECHNICAL CHARACTERISTICS

VARIETAL COMPOSITION	ASPECT	VINE TRAINING
6.25ac   2.5ha	NNW	Double Guyot
DISTANCE FROM PACIFIC	SLOPE	HARVESTED
4.75mi   7.60Km	≤20%	Sept 12 & 13
FROM SAN FRANCISCO	PLANTING DENSITY	PH
48mi   77Km	4'x3'   1.2mx1.0m	3.33
ELEVATION	ROOTSTOCK	TA
900ft   275m	420A (berlandieri x riparia)	8.4g/L
AVERAGE RAINFALL	SELECTIONS	PRODUCED
45in   114cm	Massale Pinot Noir, undisclosed	2,760 bottles
PLANTED	FARMING	ALCOHOL
2011	Dry-farmed, Organic & Biodynamic	13.11%
SOIL		TOTAL SO <sub>2</sub>
Goldridge, Fine Sandy Loam		30mg/L

